



Technical Data Sheet

PRIMAGLAZE POLYESTER GLAZING PUTTY

DESCRIPTION:

AutoKote 7116 Primaglaze Polyester Glazing Putty is a premium grade technically advanced lightweight finishing glaze specially formulated to repair surface scratches and small imperfections. This fast drying formulation sands to an exceptionally smooth and fine finish. Provides excellent adhesion, pinhole resistant, and semi-flexable. provided in the 30oz pumptainer. Kit includes hardener.

PRODUCT & ADDITIVES:

PRODUCT	ITEM #	SIZE
Primaglaze Polyester Glazing Putty	7116	30 oz.
BPO Cream Hardener (included in kit)	7140	40 g.

COMPATIBLE SUBSTRATES:

2K Primer Surfacer
 Steel & Galvanized Metal
 SMC & Most Plastics
 Fiberglass
 Aluminum
 Sanded OEM Topcoats

Note: Do not apply over uncured substrates or one component uncatalyzed substrates.

Note: Do not apply Primaglaze over self etch (acid base) primers or any primer that contains vinyl resins.

SAFETY ASPECTS:

Users should review the Safety Data Sheet (SDS) and product label for the material to be used to determine possible health hazards, appropriate engineering controls and precautions to be observed in the use of the material. Copies of the SDS and product label are available upon request.



MIXING RATIO:

Mix 100:2 by weight:

Primaglaze– 100% by weight
 BPO Cream Hardener – 2% by weight



Note: Use only with BPO Cream Hardener

POT LIFE:

Once mixed, this rapid curing putty has a pot life of 4 to 5 minutes @ 70°F with 2% BPO Cream Hardener.



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SURFACE PREPARATION:



Clean surface to be repaired with Pre-Kleen.

Prepare area to be filled with appropriate grit sand paper.

Remove all sanding residue with compressed air and then degrease surface with Final-Kleen.

INSTRUCTIONS:



1. Shake Primaglaze Polyester Filler before using. Knead Cream Hardener before using.
2. Mix 100:2 by weight: BPO Cream Hardener – 2% by weight
3. Mix glaze and hardener on a Kleen-Sheet non-absorbing mixing board. Apply a ribbon of Cream Hardener from edge to edge across a 4" diameter puddle of Filler. Puddles larger than 4" will require additional hardener. Mix thoroughly until uniform color is achieved.
4. Apply a thin layer of Primaglaze using firm pressure to ensure maximum adhesion and then apply additional layers to build up surface.

Note: Do not apply over fresh or uncured substrates.

Note: Never return mixed putty to container.

SANDING & FINISHING:



Allow Primaglaze to dry 30 minutes @ 75°F (24°C).

Sand hardened putty with 180 to 220 grit sandpaper followed by 320 grit for optimum performance.

TECHNICAL DATA:



Color	Neutral
Activator/Hardener	7140 BPO Cream Hardener
Mix Ratio	100:2
V.O.C.	2.25 lbs/gal
Package Size	Kit: 30 oz. Pumptainer 40 g BPO Cream Hardener
Case Quantity	6 Kits
Shelf Life	12 months unopened

All data given below are MAXIMUM THEORETICAL VALUES based on the product AS CURRENTLY FORMULATED. Variations may occur on individual batches due to adjustments made during production.

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